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 [Chapter 5 Millwork](#)

Many considerations influence the relative cost of materials used in millwork, including availability, transportation, manufacturing processes, installation, maintenance and life cycle.

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Linoleum is warm to the touch, Class A fire rated, flame resistant and will not melt.

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Metal is fabricated and installed as interior millwork using a wide variety of means and techniques, depending on the application and whether or not the metal is a sheet good, extruded bar stock or cast element.

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Paint is the most economical wall surfacing finish that provides color to the interior and moderate protection to the substrate but if the wall is heavily textured it may be necessary to order an additional 20 percent.

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Patterned wallcoverings require an additional 10-15 percent for seaming and waste depending on the scale of the repeat.

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It is the contractor's responsibility to order the correct amount of wallcovering to be installed, however, it is helpful for a designer to know how to estimate the amount required for budgeting purposes.

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For healthcare interiors, residential wallpapers are often used.

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Millwork is free-standing furniture.

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Millwork includes

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Millwork includes doors and windows.

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Millwork includes stair railings if they are made from wood.

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Substrates of particleboard disintegrate when exposed to moisture.

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Terrazzo is a type of commercial wallcovering made of silk.

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Terrazzo was the first synthetic agglomerate.

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Terrazzo consists of stone fragments held together by cement.

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Agglomerates that contain natural stone elements are referred to as engineered stone.

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Extracting materials from earth is generally not sustainable.

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Concrete may be precast or cast-in-place.

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Glass is a solidified liquid as it changes from a liquid to a solid with no crystalizing.

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The basic component of glass is sand.

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Laminated glass is designed to break into thousands of pieces.

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Glass

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Residential standards are always more stringent than healthcare standards for interiors.

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Linoleum

⋮ [Chapter 5 Millwork](#)

Linoleum

⋮ [Chapter 5 Millwork](#)

Linoleum

⋮ [Chapter 5 Millwork](#)

Oxidize means the gradual deterioration of metal by chemical reaction when exposed to weather, moisture and corrosive agents

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An example of oxidization is when copper acquires a greenish patina.

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Plastics

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An example of oxidization is when copper acquires a greenish patina.

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Examples of thermoplastics include

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Examples of thermoset plastics include

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Plastic Laminate was invented in 1912 as electrical insulation.

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High pressure decorative laminate (HPDL) consists of thin layers of resin-impregnated kraft paper & coated with veneer of melamine.

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Plastic laminate contains post-consumer and pre-consumer recycled content.

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Plastic laminate with fine textures and low sheen minimize fingerprints & scratches.

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Corian is considered a solid surface material.

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Corian was developed in 1960s to replace human bones.

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Solid surface materials may include any of the following: quartz minerals, polyester resins, acrylic polymer, alumina trihydrate, cultured marble, granite, slate, marble or concrete

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Alabaster, marble and limestone are all found in Oklahoma.

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Soapstone is chemical resistant and may be used in laboratories.

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Marble resists wine stains and would be a good choice for a bar countertop.

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Balsa wood is one of the lightest, least dense woods there is, and is therefore considered a softwood.

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Hardwood trees are angiosperms, plants that produce seeds with some sort of covering. (apple or acorn etc.).

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Pine is a softwood.

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Marble distributes heat evenly without cracking and a good application for marble is for fireplaces and hearths.

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Tempered Glass

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Radius edges

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Quartz countertops

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Glass

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